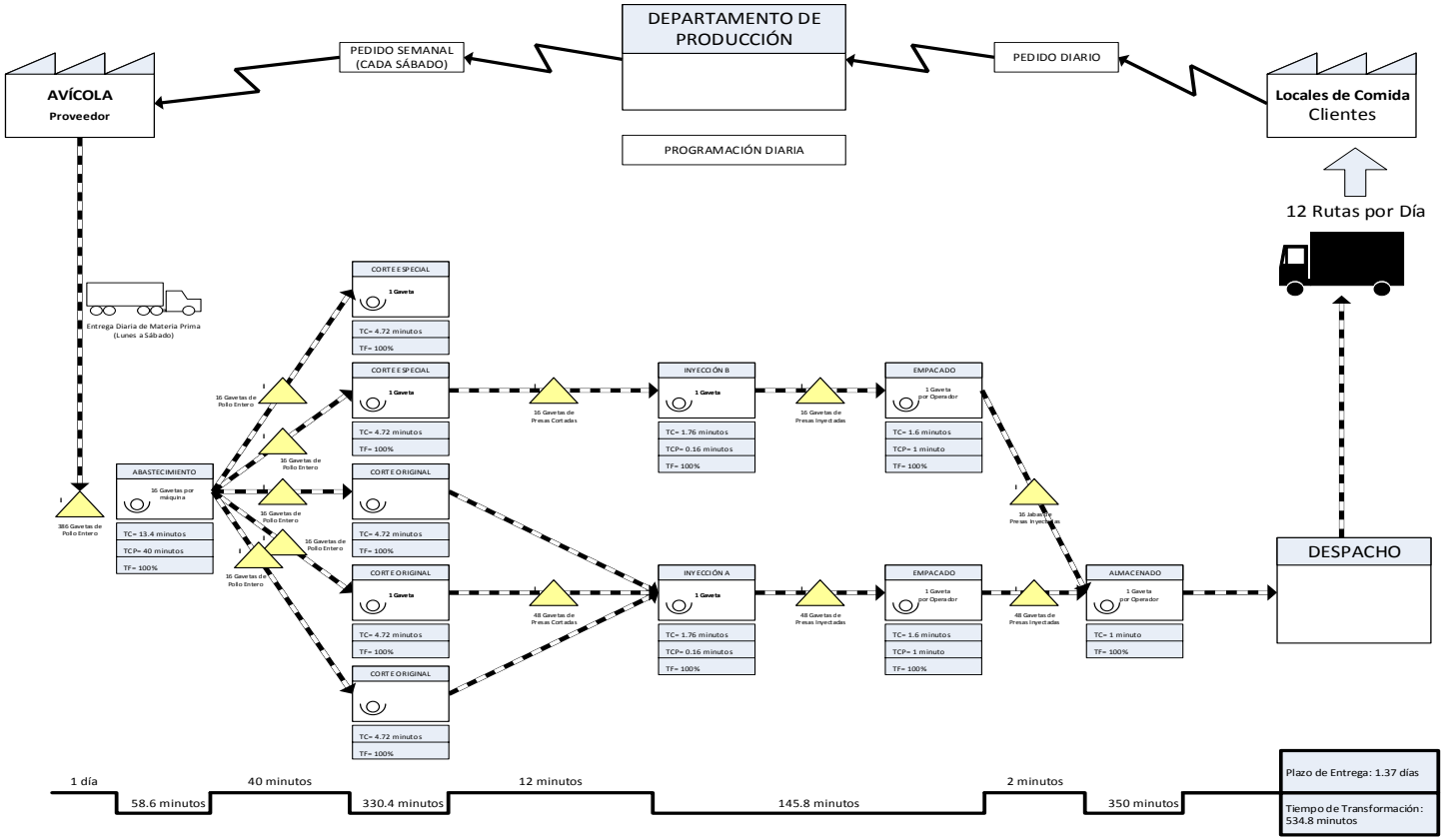
ANEXO E

VSM ANTES DE LA IMPLEMENTACIÓN